

Army Air Force but flown by regular airline

This guide has been produced to make getting acquainted with your new Stratoliner Boeing B307 Stratoliner Flaps simpler and more fun. To this end, this is not 45 deg DOWN an "official" pilot's manual and should not be LEADING PARTICULARS Elevators considered such. 23 deg. The Boeing B307 Stratoliner is a DOWN 14 deg. Principal dimensions tail-dragger. That is to say, it has a three-Rudder (each way) 30 deg. point landing gear with a castoring, lockable 74ft.4in. Length, overall tail wheel at the back. Mastering a tail-drag-11 ft.6 in. ger on the ground takes skill and practice. Type Wright 1820 series Cyclone Height (to top of fin) 20ft. 9 in. So, be patient at first and practice your Radial developing 1,100hp ground-handling! Wing Span 107ft.3 in. Boeing's Stratoliner was the world's Hamilton Standard 1485 Sq. ft. first commercially-licensed, fully pressurized 3-blade metal, constant speed airliner. Designed to cruise at 20,000 feet at 11ft. 6 in. 220 m.p.h., it had a major competitive ad-44ft. 0 in. vantage over other designs of the day like the DC-3 as it could fly well above any adverse weather for the comfort of passengers and Fuel tanks (Three tanks in each wing) 60.2 Sq ft Ailerons (total) faster routes. Flaps (total) 213.4 Sq ft. The all-metal design was based on Tailplane (without elevators) 230 Sq ft Boeing's highly successful B-17 bomber. 452 US gallons each 98.30 Sq ft Taking the wings, undercarriage and Outer (rear): 149.1 Sq ft tail of the B-17, Boeing added a fully-pres 228 US gallons each 39.0 Sq ft. surized wide-body fuselage that could accommodate 33 passengers and 5 crew. 226 US gallons each Control surface movements Powered by either Wright or Pratt&Whitney radial engines, the new Stratoliner had a top TOTAL 1812 US gallons Ailerons speed of around 250 m.p.h. and a service 12 deg. ceiling of 23,000 feet. Oil tanks (4) 25 US gal each. 12 deg. DOWN A total of 10 Stratoliners were built. 3 went to Pan-American Airlines and 5 to SUPERIOR OIL COMPANY OF AMERICA Weights TWA. The famous and wealthy aviator Howard Hughes ordered one for his personal 57,000lb (25,854 kg) Gross use for a record attempt. World War 2 inter-30,000lb (13,607 kg) Empty fered with his plans so the airframe was con- $\Theta \Theta$ verted into a sumptuous "flying penthouse". The TWA examples were pressed into military service for WW2 and designated C-75. Not so the three Wright-powered examples. Instead these three were used in South America under the control of the US

When it entered service, the Stratoliner was the only four-engined land-based airliner in use by a U.S. airline. The wide girth of the fuselage provided for one of the roomiest cockpits and cabins of any airliner at the time. Up to 5 crew-members could be accommodated on the flight-deck and 33 passengers could be seated in the main cabin.

The new aircraft was the first commerci airliner to feature a dedicated flight engineer's station. This significantly reduced the workload for the flight crew. The flight engineer could control all engine management and was responsible for passenger comfort, being able to adjust the supercharged pressure heating and ventilation systems.

Engine-driven pumps pressurized the cabin to an equivalent of 8,000 feet and the regulator maintained pressure up to 20,000 feet.

A total of 3,655 lbs of luggage and cargo could be accommodated in holds below the cabin floor and accessed through doors in the belly of the aircraft.

A lavatory and a galley were installed at the rear with a ladies' powder- room included. The Stratoliner really was "all-luxury".

Apart from the pressurized cabin systems the Stratoliner had other advanced (for the day) features. The landing gear was electrically operated as were the flaps.

Sadly, of the ten original airframes, only one survives. Beautifully restored to perfect flight condition, it now rests in retirement at the Smithsonian as part of the Air and Space

So this is now your chance to hop aboard strap in and experience the thrill of taking command of a true aviation legend.



IMPORTANT!!!

This panel has a switch (1) which when used allows you to toggle between the standard navigation instruments and a GNS suite.

To use the navigation systems, either traditional or GNS you MUST switch ON the Avionics Switch (2)

- 1. GNS suite switcher
- 2. Avionics Master Switch
- 3. OMI Marker unit
- 4. Transponder
- 5. Autopilot
- 6. NAV1 Radial Indicator
- 7. ADF(NDB) Indicator
- 8. NAV1 RMI
- 9. NAV2 RMI
- 10. Fuel Truck (toggle)
- 11. Services (Toggle)
- 12. Windshield wiper switches
- 13. Ignition Magnetos
- 14. Propeller Feathering Buttons
- 15. Main U/C Warning lights
- 16. Tail Wheel Warning Lights
- 17. Landing Gear Switch
- 18. Flaps Position Indicator
- 19. Flaps Switch
- 20. Engine Starter Panel
- 21. Propeller De-Icing Controls
- 22. Landing Light Switches
- 23. Cabin Lighting Rheostats

UPPER INSTRUMENT PANEL





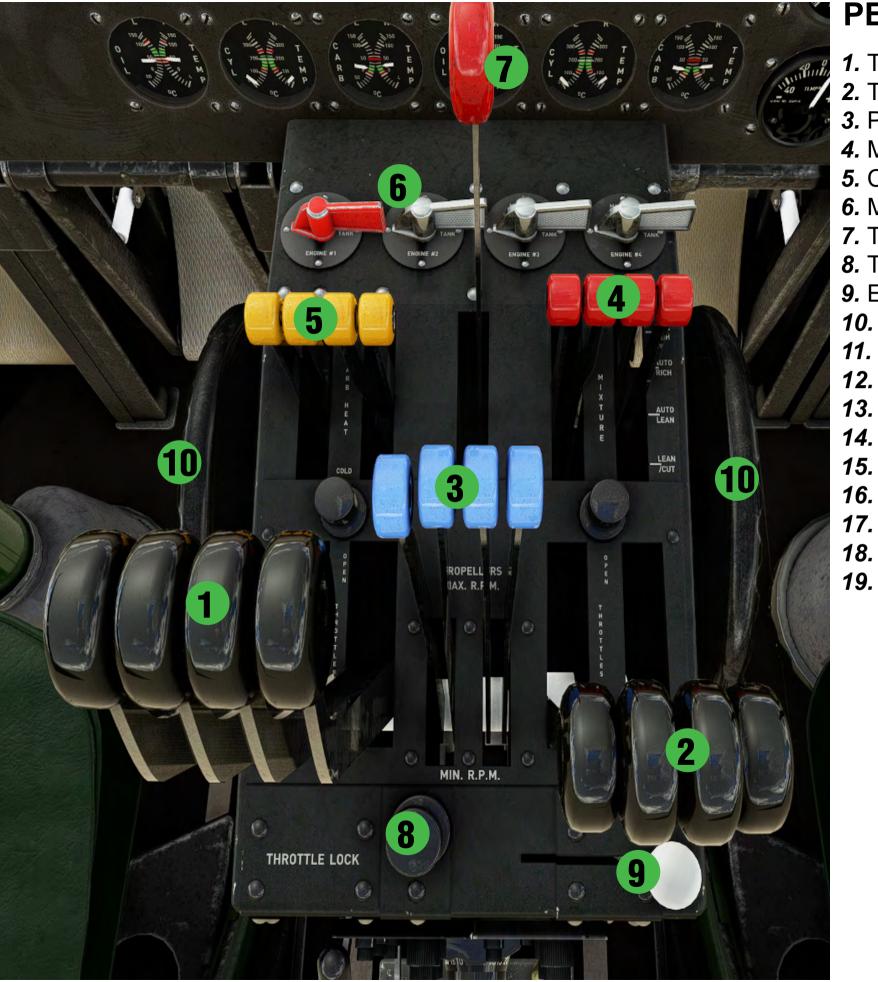
INSTRUMENT PANELS

The main pilots' instrument panel contains all the necessary gauges required to fly the aeroplane including instruments for engine management from the pilots' seats. These instruments are repeated on the engineer's panel where, in real life, the engineer would be responsible for engine management during a flight.

- 1. Heading Compass
- 2. Altimeter
- 3. Gyro compass
- 4. Artificial Horizon Indicator
- 5. Airspeed Indicator
- 6. Turn/Slip Indicator
- 7. Vertical Speed Indicator
- 8. Radio Compass
- 9. Critical Height Warning Light
- 10. Manifold Pressure
- 11. Tachometers
- 12. Sperry Gyro-Pilot
- 13. Oil Pressure & Warning Lights
- 14. Oil Temp. (Engines 1 & 2)
- 15. Cylinder Temp.(Engines 1 & 2)
- 16. Carb. Temp.(Engines 1 & 2)
- 17. Oil Temp. (Engines 3 & 4)
- 18. Cylinder Temp.(Engines 3 & 4)
- **19.** Carb. Temp.(Engines 3 & 4)
- 20. Fuel Press. & Warning Lights
- 21. Outside Air Temperature 22. Wing Fuel Tank Contents (6)
- 23. Chronometer

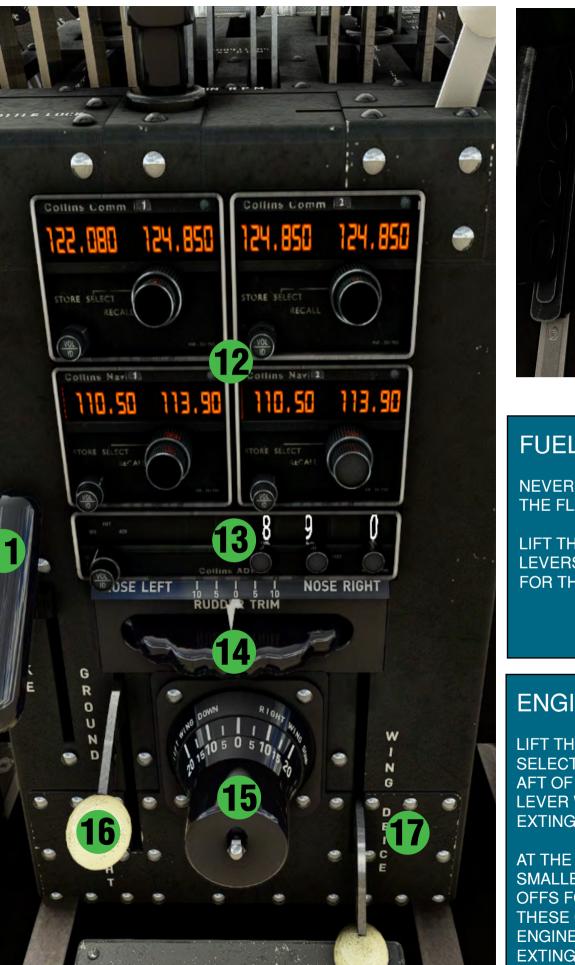
MAIN INSTRUMENT PANEL





PEDESTAL

- 1. Throttles
- 2. Throttles (co-pilot, slaved)
- 3. Propeller Controls
- 4. Mixture Controls
- Carburettor Heat Controls
- 6. Manifold pressure selectors(INOP)
- 7. Tailwheel Lock
- 8. Throttle Lever Lock
- 9. Emergency Autopilot Switch
- 10. Elevator Trim Control
- 11. Tail Wheel Lock
- 12. Radio Suite
- 13. ADF Receiver
- 14. Rudder Trim Control15. Aileron Trim Control
- 16. Ground/Flight Power Control
- 17. Wing De-Ice Control
- 18. Fuel Dump Valves
- 19. Engine Fire Control Panel





FUEL DUMP PROCEDURES

NEVER OPERATE THE FUEL DUMP VALVES IF THE FLAPS ARE DOWN!

LIFT THE COVER LID AND YOU WILL FIND TWO LEVERS. ONE FOR THE LEFT WING AND ONE FOR THE RIGHT. PULL UP TO JETTSION FUEL.

ENGINE FIRE CONTROL

LIFT THE COVER LID AND YOU WILL FIND A SELECTOR LEVER TO SELECT EACH ENGINE. AFT OF THIS IS A LARGE RED EXTINUGISHER LEVER WHCIH YOU PULL UP TO OPERATE THE EXTINGUISHER.

AT THE BACK OF THE CONTROL BOX ARE TWO SMALLER LEVERS. THESE ARE SUPPLY CUTOFFS FOR FUEL AND OIL. YOU MUST TURN THESE OFF AND MAKE SURE THAT THE ENGINE IS CUT BEFORE USING THE EXTINGUISHER.



ENGINEER'S PANEL

- 1. Engine Fuel Selectors x 4
- 2. Inverter Switch
- 3. Generator Ammeters
- 4. Cabin Pressure Control Sub-Panel
- 5. Suction
- 6. Fuel Tank Contents x 6
- **7.** EGT
- 8. Carburettor Air Temperatures
- 9. Fuel Pressures
- 10. Fuel Flow
- 11. Oil Temperatures
- 12. Oil Pressures
- 13. Hydraulic Pressures
- 14. Cabin Pressure Levers (INOP)
- **15.** INOP

QUITE A FEW OF THE INSTRUMENTS ON THE ENGINEER'S PANEL ARE DUPLICATES OF

THOSE FOUND ON THE MAIN PILOTS' PANELS





RADIOS

You have a choice of radio suites in the cockpit. For general IFR navigation work you may wish to stay with the conventional "old-school" receivers and instruments. The upper panel has the following navigation instruments:

A NAV1 direction indicator **B** ADF direction indicator **C** NAV1 RMI and **D** NAV2 RMI



At the rear of the pedestal are four radio head units and an ADF receiver for NDB radials. Two upper head units operate as comms receivers, COM1 and COM2. The lower head units are receivers for NAV1 and NAV2 frequencies.

Each head unit is equipped with two digital read-outs one on the right for Standby frequency (the one you tune) and the other on the left for active (the actual frequency that drives the navigation instrument(s)).

Two large knobs tune the mHZ and kHz frequency. A small knob at the bottom left of each unit switches the display from Standby to Active

Below these four head units as the ADF receiver with individual digit knobs. Once tuned to the correct NDB, the needle pointer of the ADF gauge will point toward the radial.

PLEASE NOTE

It is not the intention of this guide to teach navigation or how to use navigation instruments.

There are many guides readily available on the web or tuition via the simulator.

FOR THE MODERN PILOT

For a more modern approach to your navigation needs, we have included an optional GNS suite running the very latest software. These units are standalone instruments and can operate as GPS -driven navigation systems, radios and much more. Using the toggle switch provided will change out the traditional instrument array to these GNS units. NAV1 is driven from the GNS530 and NAV2 from the GNS430 unit.

SPERRY GYROPILOT

It should be remembered that this unit is not designed as a navigation aid and was never meant to be one. When you are flying long distances you can keep your airplane in straight and level flight by means

of the Automatic GyroPilot. It detects flight deviations the instant they occur and corrects them immediately and with precision. Use this pilot only in ordinary weather conditions and never in extremely turbulent air.

NOTE: The servo controls (speed valves) are INOP in this simulation.

Before using-Configure the aircraft for a stabilized flight, correctly trimmed and wings leveled. Set all engine controls for cruise. Ensure that there is enough vacuum pressure, and the Attitude gauge is free (uncaged). Select the heading bug position. If the new heading is to the left of current, rotate rudder knob (2) counterclockwise until heading bug scale (1)

value coincides with the center white marker. Rotate (2) clockwise if new heading is to the right. Select the desired bank (max 30 deg) by rotating the aileron knob (3) in the same manner as the rudder knob (2) – counterclockwise for left bank and clockwise for right bank. Check that position of the bank bug (5) coincides with desired bank angle.



1. Index & Gyro cards 2. Heading Adjust 3. Bank Adjust
4. Pitch Adjust 5. Bank indicator 6. Pitch Reference (bug)
7. Pitch indicator 8. Suction Gauge 9. ON/OFF 10. Cage Knob
11. Illumination

Turn the gyropilot ON by pushing power button (9). Check that the green light is ON to confirm the unit is active. The aircraft will start turning towards the selected heading due to the gyropilot inputs to rudder and ailerons.

Once the desired heading is obtained, it will be **Gyropilot for** maintained by keeping the wings leveled.

If a climb or descent is desired, slowly rotate the elevator knob (4) clockwise to pitch up (climb) and counterclockwise to pitch down (descend) until the VS gauge shows the rate expected. shows the pitch bug (6) will move up/down accordingly.

The pitch bug **(6)** will move up/down accordingly. Once close to reach the reference altitude, start repositioning the pitch bug up/down so to maintain zero VS at that level (bear in mind the gyropilot will not capture the selected altitude).

With gyropilot engaged

To start a new turn, just rotate the rudder knob (2) as needed to reposition the heading bug scale (1). The gyropilot will command the rudder for a shallow turn (coordination ball uncentered). If the new heading is close to the current, rudder input should be enough. For large heading changes, it will be necessary to add a bit of bank to speed up the turn (centered ball), then rotate the aileron knob (3) to position bank bug (5) as explained in previous paragraph. When the new heading is reached bank bug will auto reset to 0.

For climbs or descents use the same procedures described above.

Caging the Attitude gauge with the attitude caging knob (10) makes the gyropilot command an immediate wing leveled position, ignoring the heading and bank bugs (that are not auto reset). Uncaging the Attitude will make the gyropilot continue with the turn as it was commanded before.

Gyropilot for the technically-minded.

Within turns, use bank bug with caution. Best results are obtained with bank angles between 10-15 degrees. When using max or close (20-30 deg), they should be manually reduced as current heading approximates to bug position, to avoid overshooting the target (there might be oscillations during the capture process).

When using rudder input only, the gyropilot will command a turn towards the smallest trackangle. However, when using the bank bug, direction of turn will depend on side of bank selected (left/right). An opposite bank bug will command an extended, uncoordinated turn, that might be useful in certain circumstances (for example, making a 360 degrees change).

NOTE

WE HAVE ATTEMPTED TO SIMULATE THIS SPERRY
GYROPILOT AS CLOSELY AS POSSIBLE TO THE REAL THING
WITHIN THE PARAMETERS OF THE HOST SIMULATOR. IT IS
NOT FAULTLESS AND IS DESIGNED TO GIVE THE PILOT A
REASONABLE APPROXIMATION OF WHAT IT WAS LIKE TO
FLY DISTANCES WITH SUCH AN INSTRUMENT.

THESE WERE THE DAYS WHEN AUTOPILOTS WERE A THING
OF THE FUTURE OR AT BEST, IN THEIR INFANCY. USING
SUCH A DEVICE TODAY IS BOTH EDUCATIONAL AND FUN!

WE URGE YOU TO TRY OUT THE SPERRY ON YOUR NEXT LONG-DISTANCE TRIP.



Flying the Stratoliner.

The Boeing B307 Stratoliner is not a difficult aeroplane to fly. However, there are one or two unusual (for the day) features you should be aware but each pump in each wing can supply fuel to of before your first flight.

Novel for the times, the Stratoliner used electrically operated systems for the landing gear and flaps. The switches and controls for these can checklists are available via the sim. It is often a be found on the upper instrument panel.

a way that the main wheels could still support the aircraft on the ground, when the gear is retracted. This allowed for a certain amount of maneuverability even after a wheels-up belly landing. This was a similar system employed by the DC-3.

The engine preparation and start procedures is also added and the under-belly luggage MUST be followed correctly for successful engine starts. There is a specific order in which various switches and controls must be used. Follow them and you will not have any problems starting the big

The Stratoliner has a fully-castoring tail wheel which can and must be locked for takeoff and landing. The big airliner will have a tendency to wander off the straight and narrow if you don't use

The flight deck was the first to feature an engineer's station in a non-military aircraft. There are important controls such as fuel tank selectors located here. A lot of the instruments is repeated from the pilots' main panels.

There are three fuel tanks in each wing. Fuel cannot be transferred from one wing to the other either of that wing's engines.

A full set of checklists is included in this manual and also a complete set of interactive good idea to set up "auto-complete" for the The landing gear itself was designed in such checklists for the first flight and watch each process as it runs and completes.

> For a touch of realism, you can add a diorama to the external views which can include a period re-fueling truck and a set of period boarding steps and flight attendant. A luggage trolley and luggage compartment door is swung open. Use the switches (10 & 11) on the upper instrument panel.



By selecting the GROUND POWER position down and you have three green lights on. of the Ground/Flight switch, you can toggle on the GPU starting generator. This supplies enough power for the systems of the aircraft and also enough power to start the engines. Once running, you switch the lever to FLIGHT position and this brings the on-board batteries on-line, toggling off



the GPU outside.

After passengers are aboard and freight is loaded, turn off the Services switch and the Fuel Truck Switch also.

Check that the Park-Brake is ON.

Now, with GROUND POWER selected, open each engine using the controls first on the engineer's station (valves) and then the pedestal

OFF the flaps switch. Check that the gear switch is down!

Turn on the courtesy switches (NoSmoking and SeatBelts) and any cockpit/cabin lighting as

Each engine has a Starter Switch, Boost Switch and Primer Switch. These are arranged so that you switch up or down for the desired engine. For example for Engine#1 you switch UP.

Engine starting procedure (per engine) is as follows:

- 1) Engine boost pump ON (Check Fuel Pressure)
- 2) Primer ON
- 3) Starter ON this will start the prop spinning wait 5 seconds to allow prop to spin up.
- 4) Magnetos to BOTH (whilst prop is spinning)

The engine should fire and settle to an idle. Turn off the Engine Boost and Primer switches.

Select FLIGHT with the GROUND/FLIGHT switch and check removal of the GPU outside. Switch ON the generators and check for oil pressure, fuel pressure and temperature for all engines.

Tune your radios and set any navigation the tank valves and select the appropriate tanks for frequencies etc., call the tower for taxi clearance and UNLOCK the tail wheel. You have four powerful radial engines so it doesn't take much to get her moving. The Stratoliner has good manners on the Check the flaps for operation and then switch ground and is easy to taxi, just keep your speeds

Before takeoff, place fuel selectors on MAIN, Mixtures to full-rich, propellers to maximum R.P.M., Fuel Booster pumps (37) ON, Carb. Heat -cold.

Now, check the magnetos. To do this, run each engine in turm up to 1,500 R.P.M. Turn the mag switch from BOTH to RIGHT and observe the Tachometer. You should see a rev drop of around 100 R.P.M., no more. This should be the same for Right and Left Magnetos. Return the Magnetos to BOTH. Return engines to idle.

Call the tower for takeoff clearance and then release the parkbrake. With a smooth action slowly increase the throttles to give 2,500 R.P.M. and 35 inches of mercury (Manifold Pressure). The tail will rise at around 60 M.P.H. When this happens, keep a steady grip on the controls and correct any tendency to swing. At 90-100 M.P.H. pull gently back on the yoke and lift off. Keep level until the speed has risen to around 120 M.P.H. then slowly start a gentle climb.

Raise the landing gear. Throttle back to give around 30 inches and 2,250 R.P.M and continue to climb at around 175 M.P.H. at 1,200 feet per minute. Normal cruise speed is 222 M.P.H. (at 19,000 ft) and engines should be adjusted to give 1,850 - 2,000 R.P.M or 23 inches of mercury on the gauge.

Landing is quite straightforward using progressive flaps and balanced power settings. LOCK THE TAIL WHEEL BEFORE TOUCHDOWN!

With careful engine management and accurate flying, the Stratoliner has a range of up to 1,300 miles. Comfortable cruising in the World's first pressurized airliner!



Checklists.

A fully interactive checklist is provided with the simulator package but we have also included a set of abbreviated checklists with this guide, for reference.

PRE-START

Parking Brake Services Switch Fuel Truck Switch Ground/Flight Switch **Fuel Contents** Landing gear switch Navigation Lights Beacon Light Landing Lights Flap Switch **Propeller Controls Fuel Tank Levers** Mixtures Pitot Heat

ON ON ON **GROUND CHECKED DOWN 3 Greens** ON ON **OFF OFF FULL RICH**

Max R.P.M. **MAINS** ON NEUTRAL SET OFF ON

START

Trims

Altimeter

Autopilot

Inverters

#1 Boost Pump #1 Primer #1 Starter Magnetos **Boost Pump** Primer

ON (Check Pressure) ON ON wait 5 secs BOTH OFF **OFF**

Repeat for all engines WARM -UP

ON Fuel Truck Switch **OFF Services Switch** Ground/Flight Switch **FLIGHT CHECKED** Instruments Throttle (per engine) 1,500 R.P.M. Mag-check 100 RPM DROP **Services Switch OFF** Door check CLOSED Radios

TAXY

Tail-wheel lock Flaps Trimming W Brakes

TAKEOFF

Propeller Controls Tail-wheel lock **Mixtures** Throttles (smoothly) CLIMB

Airspeed Landing Gear

TUNED & SET

OFF As required NEUTRAL RELEASED

Max R.P.M. ON **FULL RICH MAXIMUM**

130 - 170 M.P.H. **UP** No lights

Flaps **CRUISE**

Flaps Propeller Pitch Preset Mixtures Throttles

Ae145 **AutoPilot**

APPROACH

Airspeed Flaps Propeller Controls Landing Gear Tail-wheel lock

LANDING

Airspeed Flaps Throttles Touchdown

UP "CRUISE" AS REQUIRED AS REQUIRED

AS REQUIRED

140 M.P.H. As required Max R.P.M. **DOWN 3 Greens** ON

100 M.P.H. **FULL** AS REQUIRED 90 M.P.H.